

SCREW CHEK'R

Competence in inch screws



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SCREW CHEK'R

| SIZE | N.C. TAP | N.F. TAP | N.S. TAP | DIA. |
|------------------------------|------------|------------|--------------------|------|
| DRILLS → 1 ○ 48 | 64 ○ 53 | 72 ○ 53 | | .073 |
| DRILLS → 2 ○ 43 | 56 ○ 51 | 64 ○ 50 | | .086 |
| 3/32 3 ○ 38 | 48 ○ 47 | 56 ○ 45 | | .099 |
| DRILLS → 4 ○ 33 | 40 ○ 43 | 48 ○ 42 | 36 ○ 43 | .112 |
| 1/8 5 ○ 30 | 40 ○ 39 | 44 ○ 37 | U.S.PAT 2728145 | .125 |
| 6 ○ 28 | 32 ○ 36 | 40 ○ 33 | 36 | .138 |
| DRILLS → 8 ○ 19 | 32 ○ 29 | 36 ○ 29 | 40 ○ 28 | .164 |
| 3/16" DRILLS 10 ○ 10 | 24 ○ 25 | 32 ○ 21 | | .190 |
| 7/32" DRILLS → 12 ○ 7/32" | 24 ○ 16 | 28 ○ 14 | 32 ○ 13 | .216 |
| 1/4 ○ 1/4" | 20 ○ 8 | 28 ○ 3 | 32 ○ 7/32" | .250 |
| 5/16" DRILLS → ○ 5/16" | 18 ○ F | 24 ○ I | 32 ○ 9/32" | .312 |

Shows the diameter
And the thread,
e.g., 5/16" – 18 NC

Diameter specification
in inches and to the
decimal point