

## Tabela gwintów GB

Gwint angielski z 55° kątem boku zarysu gwintu

English threads, 55° flank angle

Określenie gwintu Thread		Zwoje gwintów na 1" długości Threads per Inch		Określenie gwintu Thread		Krotność na 1" Threads per Inch		BA-gwintu BA-Threads		
Cal / Inch	mm	BSW	BSF	"G" Whitworth cyldryczny gwint rurowy				Cal/ Inch	Krotność / threads	Skok P Pitch
		Ww		DIN ISO 228				BA		
				Cal / Inch	mm					
1/16"	1,588	60								
3/32"	2,381	48		G 1/16	7,723	28				
1/8"	3,175	40						20 BA	0,48	0,12
5/32"	3,969	32		G 1/8"	9,728	28		19 BA	0,54	0,14
3/16"	4,762	24	32					18 BA	0,62	0,15
7/32"	5,556	24	28	G 1/4"	13,157	19		17 BA	0,70	0,17
1/4"	6,350	20	26					16 BA	0,79	0,19
9/32"	7,144		26	G 3/8"	16,662	19		15 BA	0,90	0,21
5/16"	7,938	18	22					14 BA	1,00	0,23
3/8"	9,525	16	20	G 1/2"	20,955	14		13 BA	1,20	0,25
7/16"	11,112	14	18					12 BA	1,30	0,28
1/2"	12,700	12	16	G 5/8"	22,911	14		11 BA	1,50	0,31
9/16"	14,288	12	16					10 BA	1,70	0,35
5/8"	15,875	11	14	G 3/4"	26,441	14		9 BA	1,90	0,39
11/16"	17,462	11	14					8 BA	2,20	0,43
3/4"	19,050	10	12	G 7/8"	30,201	14		7 BA	2,50	0,48
13/16"	20,638	10	12					6 BA	2,80	0,53
7/8"	22,225	9	11	G 1"	33,249	11		5 BA	3,20	0,59
15/16"	23,812	9	11					4 BA	3,60	0,66
1"	25,400	8	10	G 1 1/8"	37,897	11		3 BA	4,10	0,73
1 1/8"	28,575	7	9					2 BA	4,70	0,81
1 1/4"	31,750	7	9	G 1 1/4"	41,910	11		1 BA	5,30	0,90
1 3/8"	34,925	6	8					0 BA	6,00	1,00
1 1/2"	38,100	6	8	G 1 1/2"	47,803	11				
1 5/8"	41,275	5	8							
1 3/4"	44,450	5	7	"G 1 3/4"	53,746	11				
1 7/8"	47,625	4 1/2								
2"	50,800	4 1/2	7	G 2"	59,614	11				
2 1/4"	57,150	4	6							
2 1/2"	63,500	4	6							

1" = 25,4 mm

1" = 25,4 mm