



Thread Table Great Britain

English threads, 55° flank angle
 1" = 25,4 mm
 „G“ Whitworth zyl. Rohrgewinde
 DIN ISO 228

Thread		Threads per Inch	
Inch	mm	BSW Ww	BSF
1/16"	1,588	60	
3/32"	2,381	48	
1/8"	3,175	40	
5/32"	3,969	32	
3/16"	4,762	24	32
7/32"	5,556	24	28
1/4"	6,350	20	26
9/32"	7,144		26
5/16"	7,938	18	22
3/8"	9,525	16	20
7/16"		14	18
1/2"		12	16
9/16"		12	16
5/8"		11	14
11/16"		11	14
3/4"		10	12
13/16"		10	12
7/8"		9	11
15/16"		9	11
1"		8	10
1 1/8"		7	9
1 1/4"		7	9
1 3/8"		6	8
1 1/2"		6	8
1 5/8"		5	8
1 3/4"		5	7
1 7/8"		4 1/2	
2"		4 1/2	7
2 1/4"		4	6
2 1/2"		4	6

Thread		Threads per Inch	
Inch	mm		
G 1/16	7,723	28	
G 1/8	9,728	28	
G 1/4	13,157	19	
G 3/8	16,662	19	
G 1/2	20,955	14	
G 5/8	22,911	14	
G 3/4	26,441	14	
G 7/8	30,201	14	
G 1	33,249	11	
G 1 1/8	37,897	11	
G 1 1/4	41,910	11	
G 1 1/2	47,803	11	
G 1 3/4	53,746	11	
G 2	59,614	11	

BA-Threads		
Inch / BA	mm	Pitch P
20 BA	0,48	0,12
19 BA	0,54	0,14
18 BA	0,62	0,15
17 BA	0,70	0,17
16 BA	0,79	0,19
15 BA	0,90	0,21
14 BA	1,00	0,23
13 BA	1,20	0,25
12 BA	1,30	0,28
11 BA	1,50	0,31
10 BA	1,70	0,35
9 BA	1,90	0,39
8 BA	2,20	0,43
7 BA	2,50	0,48
6 BA	2,80	0,53
5 BA	3,20	0,59
4 BA	3,60	0,66
3 BA	4,10	0,73
2 BA	4,70	0,81
1 BA	5,30	0,90
0 BA	6,00	1,00